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Priority

Fwd: NBI Upgrade Weekly Status 3/23/12

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Robert Simmons

2:37 PM (24 minutes ago)



to me

NBI Upgrade: Some tasks were delayed this week due to the recovery inspection process on hydraulic equipment. Nevertheless, rapid response to critical pieces made the impact minimal.

NBI Armor: The Armor IP for support mount positioning and in-vessel metrology is in progress.

NBI Relocation: Removal of the conduit at the TTC SE large tritium door continued. The lintel removal is planned after inspection of the mobile crane that is required for this job. Fabrication of the BL lift fixture has started in the Tech Shop.

NBI Refurbishment: The BL Lid cryogenics pipe weld repair is complete and being inspected. A shipping crate is being prepared for the ion dump full energy plate braze shipment.

NBI Services: Fabrication of Helium and Nitrogen cryogenics line continues in NBPC. Penetration locations are under consideration.

NBI Power: The NBI high voltage triax vendor reports progress and an estimated delivery very much in keeping with project plans. A reactivation task for N4C Mod/Reg has been identified and planned for next week.

NBI Controls: Mod/Reg chassis preparation continues. A WAF review took place for NB central I&C tasks. Fabrication of the Gradient Grid Resistive dividers for the Mod/Regs has begun.

NBI Duct and TVPS: The Bay JK cap is in fabrication at the vendor with shipment expected next month. The rectangular bellows end flange welding job is with the Tech Shop. Spool section drawings are ready to start fabrication also.