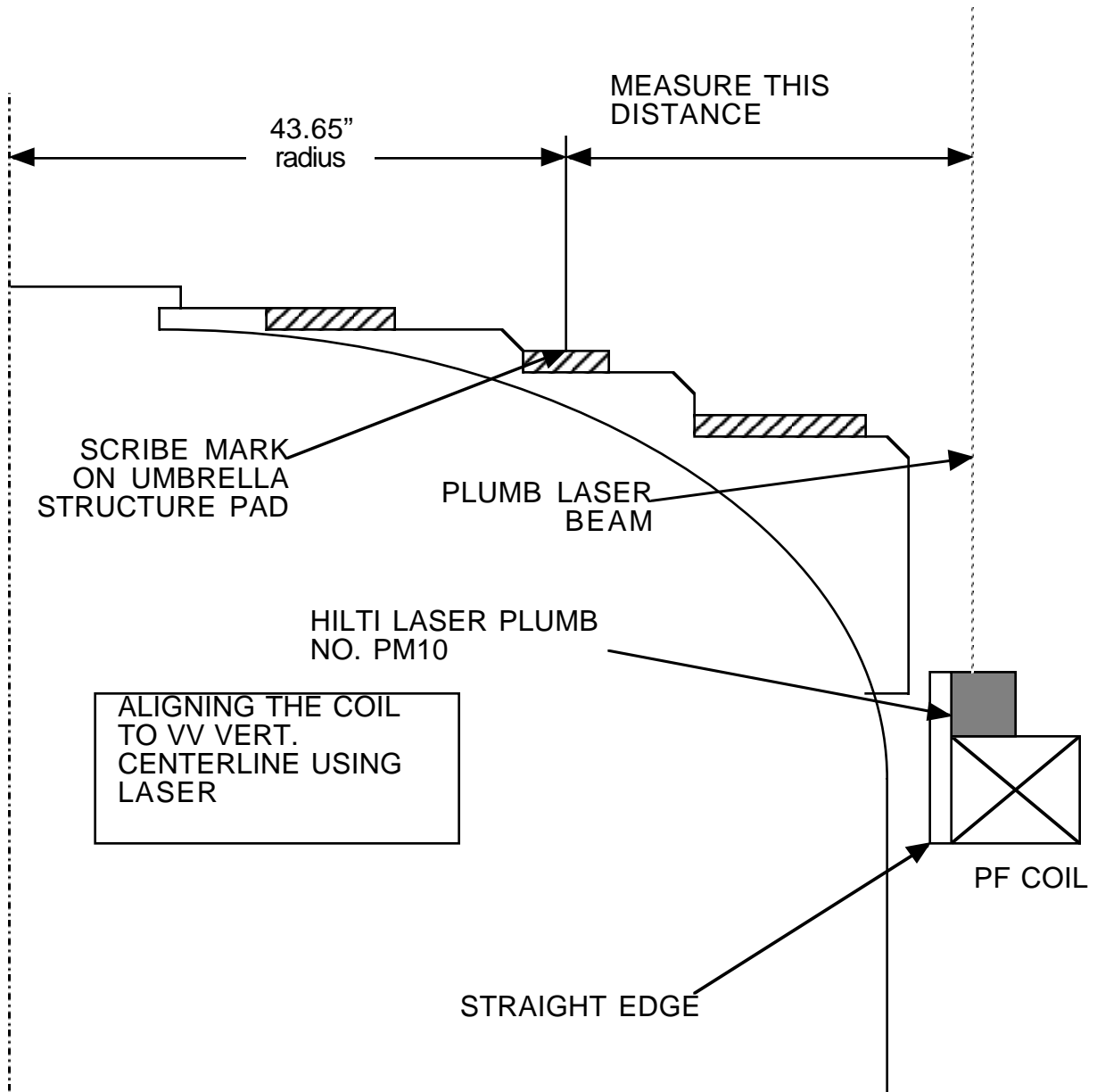


Vertical Axis



Procedure: ALIGNING THE COIL TO VV VERT. CENTERLINE USING LASER

1. Level the VV using either a mason's bubble level on the VV center flange or on the machined umbrella structure mounting pads.
2. Level the coil being centered using a masons level.
3. Using a straight edge on the inside diameter of the PF coil being centered position the Hilti PM10 laser plumb.
4. Locate the scribe mark on the umbrella structure and measure the **RADIAL** distance between the scribe mark and the vertical laser beam.
5. Repeat on the opposite side and at right angles. Reposition the coil until the coil is centered on the scribed radius.