## **Appendix B**

## **Detailed Technical Performance Achieved**

## **NSTXU Project Scope Completion Verification**

In addition to satisfying the project KPP's identified in the Project Execution Plan (PEP), both PPPL and DOE agreed to a format for verifying that all scope called out in the Work Breakdown Structure (WBS as shown in the PEP) has been delivered.

The methodology that was adopted required each of the Control Account Managers (CAMs) to review their WBS dictionaries and verify that their project scope had been delivered at the control account level or indicate what work remained to be delivered and when it would be completed. In addition, the CAMs verified that the WBS Dictionary was accurate, or indicated what changes would be necessary to reconcile the dictionary and the scope of work delivered.

The forms, called Project Closeout Acknowledgement (PCA) forms, were filled out by the CAMs and countersigned by their responsible line manager (RLM). Each PCA was then reviewed and approved by the NSTXU project manager.

Review of this documentation as of \_\_\_\_\_ indicated that the project scope has been delivered.

Ron Strykowsky, NSTXU Project Manager	Date
Mike Williams, Associate Director PPPL	Date
Stewart Prager, Laboratory Director PPPL	Date

		NSTX Upgrade Project	
	Proje	ect Closeout Acknowledgement	
		CD-4	
Control Accounts 0412	**** 1000	Title: Center Stack Upgrade (CSU) a	nalytical Support
Control Account: 9417 WBS: 1.1.0		Control Account Manager (CAM): L.	Dudek
		Control Account Manager (CAM). L.	Dudek
Scope Description;	achidas davalanma	ent of a project integrated model and th	a associated analysis support
of the overall NSTX		ant of a project integrated model and di	te associated analysis support
element included analyt provides the basis for up requiring further analys	ical support for glo pdating the analysi is. Identified plasn urrent sets that requ	the NSTX global models and analyses obal models and analysis not presently is to qualify components and identify a na scenarios and power supply current nired further analysis were identified. T s.	identified. The global model reas of the tokamak limit analyses were run in
Is all work scope for the	his control accour	nt complete per the control account j	olan?
🖬 Yes 🛛 No (De	escribe when the	work will be completed)	
and a second second		present the work completed? and/or exclusions below)	
Acknowledgement	Name	Signature	Date
Control Account Manager (CAM)	Larry Dudek	Digitally signed by Lawrence E. Dudek Date: 2015.04.13 16:16:15-04/00'	
Responsible Line Manager (RLM)	Larry Dudek	Caute Charles Date: 201504.13 16:16:32-04:00'	
Project Manager	Ron Strykowsky	Ron Strykowsky Dtatily signed by Ren Strykowsky ove PPPL emailwarky.or. over PPPL emailwarky.or. Dtate: 2015 04 1407 23 40-0400'	

NSTX Upgrade Project Project Closeout Acknowledgement CD-4			
Control Account: 9417-****-1001	Title: {Center Stack Upgrade (CSU) PFCs		
WBS: 1.1.1	Control Account Manager (CAM): K.Tresemer		
Scope Description;			
The plasma facing components (PFCs) include all the systems and related elements that serve to protect the vacuum vessel from the charged particles and radiation flux from the plasma. These include the plasma facing tiles and mounting components, passive stabilizers, inner wall protection, divertor area strike plates, and local I&C. This element consists of the engineering design, analysis, procurement activities and component fabrication.			
The NSTX Upgrade Project required new PFCs on the new Center Stack Casing (CSC) and the new Inboard divertor (IBD). This WBS element includes the design and analysis for both the CS and IBD PFCs, design modifications to the PFC tiles to accommodate surface diagnostics, including design of the tile mounting schemes and routing plans for diagnostic wires, generation of required documentation such as checked calculations, specifications and procedures, the procurement and installation of all PFC tiles and hardware on the CSC and IBD.			
Is all work scope for this control account complete per the control account plan?			
Is all work scope for this control accou	int complete per the control account plan?		

## Does the WBS dictionary accurately represent the work completed?

□ Yes ■ No (Describe additions and/or exclusions below)

Additional scope covering the upgrade and installation of the Row 1 Outboard Divertor Tiles was added in response to analyses which suggested that it was possible to run plasma scenarios where the strike point hit the side of the PF1C canister, a vacuum barrier. The subsequent design changes to both the Inboard and Outboard Row 1 tiles were needed to provide thermal shadowing of this affected zone. This work was completed along with the rest of the 1001 WBS scope.

Acknowledgement Control Account Manager (CAM)	Name Kelsey Tresemer	Signature		Date
		Kelsey Tresemer	Digitally signed by Kelsey Tresemer Dit: on- Kelsey Tresemer, on-PPPL, our Engineering, email-Kresene &gopl gov, c=US Cene: 2015.04.13 14:20:54-0400°	
Responsible Line Manager (RLM)	Larry Dudek	Naures ? Was	Digitally signed by Lawrence E. Dudek Date: 2015.04.13 16:13:28-04'00'	
Project Manager	Ron Strykowsky	Ron Strykowsky	Digitally signed by Ron Strykowsky DN: cn=Ron Strykowsky, o, ou=PPPL, email=rstrykow@pppl.gov, c=US Date: 2016 5.04.14.07:34.31-04000	

NSTX Upgrade Project Project Closeout Acknowledgement				
		CD-4		
Control Account: 9417	7-****-1002	Title:Passive Plate Analysis and Upgr	ade Activity	
WBS: 1.1.1		Control Account Manager (CAM): N.	1 Mai 1 Mai 1	
Scope Description;				
calculations were perfor completed during Prelin Additions of accelerome	The NSTX Upgrade required analysis of the passive plates for disruption and thermal loads. CDR level calculations were performed that addressed one of five disruptions. The remaining identified disruptions were completed during Preliminary & Final Design. Modest hardware upgrades are anticipated as part of this task. Additions of accelerometers or other diagnostics to benchmark calculations with actual performance in NSTX were provided. This analysis effort is included in this WBS element.			
		nt complete per the control account j work will be completed)	plan?	
Does the WBS diction:	ary accurately re	present the work completed?		
🗏 Yes 🛛 No (De	scribe additions a	and/or exclusions below)		
Acknowledgement	Name	Signature	Date	
Control Account Manager (CAM)	Neway Atnafu	Neway Atnafu		
Responsible Line Manager (RLM)	Larry Dudek	Caulty Fully Digitally signed by Lawrence E. Dudek Date: 2015.04.17 09:35:01-04'00'		
Project Manager	Ron Strykowsky	Ron Strykowsky Strykowsky		

NSTX Upgrade Project Project Closeout Acknowledgement CD-4					
Control Account: 9417-***-1200 Title: Vacuum Vessel & Support Structure					
WBS: 1.1.2	WBS: 1.1.2 Control Account Manager (CAM): M. Smith				
Scope Description;					
ports and vacuum bound mechanism for the torus	The vacuum vessel & support structure (VVSS) consists of the vacuum chamber, not including the PFCs, all ports and vacuum boundary closures and the torus support structure which provides the overall supporting mechanism for the torus components to the test cell floor. This WBS element includes the engineering design, analysis, procurement activities and component fabrication.				
stack structure, includin element includes the and activities. The scope inc PF Coil Structures, the U Vacuum Vessel Structure	The NSTX Upgrade Project required that the existing VVSS be modified to accommodate the new center stack structure, including the umbrella structure and the new center stack support structure. This WBS element includes the analytical and CAD design of the support structures associated with the Magnet upgrade activities. The scope includes; the Vacuum Vessel & Structural Support, the Outer TF Structures, the Outer PF Coil Structures, the Umbrella Structural Reinforcement, the CS Support Pedestal and miscellaneous Vacuum Vessel Structural Supports. It also includes the procurement and fabrication of these structures, but does not include installation costs. Installations costs are included in WBS 1.8 CA 8200.				
10-11 T-11		complete per the control account j	plan?		
		resent the work completed? nd/or exclusions below)			
Note: generally speaking, the description above is correct. However, structure / upgrades needed to the VV due to the 2nd neutral beam was not within the scope of CA 1200 but included in WBS 1.2 CA 2480. Also, structure / upgrades to the VV and/or diagnostic ports due to specific diagnostics was not within the scope of CA 1200 but included in WBS 1.4 CA 4500.					
Acknowledgement	Name	Signature	Date		
Control Account Manager (CAM)	Mark Smith	Mark Smith Dig tally signed by Mark Smith DN: corr Mark Smith, o=PPPL, ou, DN: corr Mark Smith, o=PPPL, ou, DN: corr Mark Smith DN: corr Mark Smith DN: corr Mark Smith			
Responsible Line Manager (RLM)	Larry Dudek	Daula Philad Digitally signed by Lawrence E. Dudek Date: 2015.04.21 10:26:35-04/00'			
Project Manager	Ron Strykowsky	Ron Strykowsky Bigitally signed by Ron Strykowsky Dit on Ron Strykowsky Bigitally signed by Ron Strykowsky Dit on Ron Strykowsky Bigitally signed by Ron Strykowsky Dit on Ron Strykowsky Bigitally signed by Ron Strykowsky Dit on Ron Strykowsky Dit on Ron Strykowsky			

NSTX Upgrade Project Project Closeout Acknowledgement				
CD-4				
Control Account: 9417	-****-1300 & 1310	Title: Upgrade Project Design Su		
WBS: 1.1.3		Control Account Manager (CAM	): S. Raftopoulos	
Scope Description; This WBS element provided CAD design support and engineering supervision for the overall assembly associated with the CSA upgrade. It also included time for space allocation studies associated with the magnet upgrades. CAD design support for individual components is included in the specific component jobs.				
(6_2) Bi_N	is control account con scribe when the work	nplete per the control account pl will be completed)	an?	
Does the WBS dictiona	ry accurately represe	nt the work completed?		
Yes 🗆 No (Des	cribe additions and/o	r exclusions below)		
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	S. Raftopoulos	Steve Raftopoulos		
Responsible Line Manager (RLM)	L. Dudek	Churling Pullan Churling Pullan Date: 2015.04.14 08:25:22-04:00'		
Project Manager	R.Strykowsky	Ron Strykowsky Di: cn=Ron Strykowsky, e, ou=PPPL enal=rstrykow @pppl.gov, or US Date: 2015.04.14 08.51.20.04007		

	NSTX Upgrade Project			
Project Closeout Acknowledgement				
CD-4				
Control Account: 9417	-***-1301	Title: Outer Toroidal Field Coil Repa	irs (Job 1301)	
WBS: 1.1.3.2		Control Account Manager (CAM): S.	Raftopoulos	
Scope Description;				
The outer Toroidal Field coils subsystem consists of the coil sections that make up the 12 TF outer legs. This WBS element included the design, analysis, prototypes (as required), procurement activities and fabrication. This WBS element included the fabrication of (2) new Outer TF coils to replace the existing leaking OTF#7 and OTF#11 that were removed during the Neutral Beam port upgrade. These coils will then be used as a spare for future operations in NSTX. The scope included the procurement of conductor, insulation material, aluminum castings and supports necessary to fabricate a new OTF coils. Coil fabrication was performed by an outside vendor. This scope does not include costs associated with installation. Installations costs are included in WBS 1.8				
Is all work scope for th	is control account	t complete per the control account p	lan?	
Annual and a state of the state		vork will be completed)		
D.				
Does the WBS dictiona	ry accurately rep	resent the work completed?		
🖬 Yes 🛛 No (Des	cribe additions a	nd/or exclusions below)		
Acknowledgements	Name	Signature	Date	
	Name		Dutt	
Control Account Manager (CAM)	S. Raftopoulos	Steve Distance of the state of		
Responsible Line Manager (RLM)	L.Dudek	Pligitally signed by Lawrence E. Dudek Date: 2015.04.14 08:25:09-04:00'		
Project Manager	R.Strykowsky	Ron Strykowsky Bt. 2015 04 1408 52 08 -04207		

NSTX Upgrade Project				
Project Closeout Acknowledgement				
CD-4				
Control Account: 9417-	****-1302	Title: Center Stack	Assembly (Job 130	2)
WBS:1.1.3.3.4		Control Account M	lanager (CAM): S. R	aftopoulos
Scope Description;				
The Center Stack Assembly effort involved the activities associated with the assembly of the Center Stack and included design modifications and upgrade of the coil assembly stand; procedures for assembling the Center Stack and for installation; assembly of the Center Stack components including the OH/TF coil supports, mounting of the OH Solenoid surface diagnostics and thermal blanket, inconel casing and inner PF coils and setup and tear down of the Center Stack assembly area.				
Is all work scope for th	is control account	t complete per the	control account pla	n?
• • • • • • • • • • • • • • • • • • • •		vork will be compl		
	serioe when the v	ork will be compr		
Does the WBS dictiona	ry accurately rep	resent the work co	mpleted?	
Yes 🗆 No (Des	cribe additions a	nd/or exclusions be	elow)	
	-			
Acknowledgements	Name	Sig	nature	Date
Control Account Manager (CAM)	S.Raftopoulos	Steve Raftopoulos	D) billy sign dby Stur. Rathport br DN: cr=Star. Rathport br, c=Prince ba Parina Physics: Laboratov, cr=Bigher ring, en a Pricetory depolgau, c=US Date : 2015 04: 33 16 54 25 0 ettt?	
Responsible Line Manager (RLM)	L.Dudek	Bauria Mart	Digitally signed by Lawrence E. Dudek Date: 2015.04.14 08:24:52 -04'00'	
Project Manager	R.Strykowsky	Ron Strykowsky	Digitally signed by Ron Strykowsky DN cn=Ron Strykowsky, o, ou-PPPL, amailwrstrykow@pppl.gov, eFUS: Data: 2015.04.14.09.5.2.460400'	

NSTX Upgrade Project				
Project Closeout Acknowledgement				
CD-4				
Control Account: 9417	-****-1303	Title: TF Joint Stand & Performance Te	est (Job 1303	
WBS:1.1.3.3.1		Control Account Manager (CAM): S. Ra	ftopoulos	
Scope Description;				
new NSTX TF joint des	ign was designed TF joint materia	and to measure the required performan l and fabricated. Test parameter measu als were performed and testing data wa onents.	rements and cyclic	
		t complete per the control account plan work will be completed)	1?	
		present the work completed?		
■ Yes □ No (Describe additions and/or exclusions below)				
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	S.Raftopoulos	Steve Raftopoulos		
Responsible Line Manager (RLM)	L.Dudek	Haules The State 201504.14 08:24:39-04:00'		
Project Manager	R.Strykowsky	Ron Strykowsky Uni cer Ren Brykowsky, o Uni cer Ren Brykowsky, o Uni cer Ren Brykowsky, o Uni cer Ren Brykowsky Uni cer Ren Brykowsky Uni cer Ren Brykowsky Uni cer Ren Brykowsky		

	NSTX Upgrade Project				
Project Closeout Acknowledgement					
CD-4					
Control Account: 9417	Control Account: 9417-***-1304 Title: Inner Toroidal Field Bundle (Job 1304)				
WBS: 1.1.3.3.1		Control Account Manager (CAM): S.	Raftopoulos		
Scope Description;					
For the NSTX Upgrade Project a new TF Inner Leg was fabricated. This WBS element includes the design of the TF Bundle, the TF flex bus and flex bus supports and included all analytical and CAD design efforts for these components. It also included the procurement of the TF conductor [80 lengths] and procurement of the TF flex bus and supports. It does not include the procurement/fabrication of the OH, which is included as part of the OH procurement in WBS 1.1.3.3.2.					
Is all work scope for th	is control account	complete per the control account p	an?		
		ork will be completed)			
		•			
Does the WBS dictiona	ry accurately rep	resent the work completed?			
		nd/or exclusions below)			
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	S.Raftopoulos	Steve Raftopoulos			
Responsible Line Manager (RLM)	L.Dudek	Barlie Public Digitally signed by Lawrence E. Dudek Date: 2015.04.14 08:24:14-04:00'			
Project Manager	R.Strykowsky	Ron Strykowsky Bit an Fon Strykowsky Ut: an Fon Strykowsky Dt: an Fon Strykowsky			

NSTX Upgrade Project				
	Proje	ect Closeout Acknowledgement		
CD-4				
Control Account: 9417	-****-1305	Title: Ohmic Heating Solenoid (Job 1	305)	
WBS: 1.1.3.3.2		Control Account Manager (CAM): S.	Raftopoulos	
Scope Description;				
fabrication of a new OF assembly and support s efforts. Includes advanc Also includes the procu	I solenoid and as tructures for the ce procurement of rement of the Mi	noid was fabricated. This WBS elements sociated components including a Bell NSTX upgrades. It also included all of the copper conductor and co-wound icro-therm insulation, conductive paints combined OH and TF bundle assem	eville washer spring analytical & CAD design d [glass/Kapton] insulation. nt.	
Is all work scope for th	is control accoun	t complete per the control account pl	an?	
Yes D No (Des	scribe when the	work will be completed)		
		present the work completed?		
■ Yes □ No (Describe additions and/or exclusions below)				
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	S.Raftopoulos	Steve Raftopoulos		
Responsible Line Manager (RLM)	L.Dudek	Digitally signed by Lawrence E. Dudek Date: 2015.04.14 08:24:00 -04:00'		
Project Manager	R.Strykowsky	Ron Strykowsky Dik.com/Po. Brykowsky.o. Strykowsky Die. 2015.04.14.060.1132.0400		

	Proi	NSTX Upgrade Pre ect Closeout Acknow		
	1101	CD-4	leugement	
Genteril Learning 0417		THE Inner Poloide	1 Field Coils (Job	1206)
Control Account: 9417	-****-1306	Title: Inner Poloida		
WBS: 1.1.3.3.3		Control Account M	anager (CANI): 5.1	Raftopoulos
Scope Description; The inner poloidal/shap coils 1A, 1B and 1C. Tl fabrication.				make up the poloidal field ement activities and
WBS element includes t	the design and pr nd CAD design e	rocurement of the I efforts for these con	nner poloidal field aponents. It includ	cated and installed. This coils and supports which les the early procurement
Is all work scope for th	is control accoun	t complete per the	control account pla	an?
Yes 🗆 No (Des	scribe when the v	work will be comple	eted)	
Does the WBS dictional	ry accurately rep	resent the work co	mpleted?	
🖬 Yes 🛛 🗆 No (Des	cribe additions a	and/or exclusions be	low)	
Acknowledgements	Name	Sig	nature	Date
Trentoning				
Control Account Manager (CAM)	S.Raftopoulos	Steve Raftopoulos	D bitikiy kiga doy Stees Rahtpork br Dit cir-Stee Rahtpork kir, or Price bi Plat na Pkyrka Lako aby, on-Exglexenta, on-Exglexenta, onal-ciratopologop (gos., or US bab: 2016.04.13 16 5553 - 0400	
Responsible Line Manager (RLM)	L .Dudek	Saures Philad	Digitally signed by Lawrence E. Dudek Date: 2015.04.14 08:22:12 -04'00'	
Project Manager	R.Strykowsky	Ron Strykowsky	Digitally signed by Ron Strykowsky DN: one Ron Strykowsky, o. our PPPL, amalerstrykow (goppl.gov, er US Date: 2016.04.14.09.02.04-0400°	

NSTX Upgrade Project				
Project Closeout Acknowledgement CD-4				
Control Account: 9417	-****-1307	Title: CS Casing (Job 1307)		
WBS: 1.1.3.3.4		Control Account Manager (CAM): S.	Raftopoulos	
Scope Description; This WBS element includes the design and fabrication of the Center Stack casing and ceramic break assembly for the upgraded Center Stack as well as the assembly of the new Center Stack. The Center Stack Casing effort includes analysis and CAD design for the casing components; the procurement of the Inconel tubing, forgings, bellows and organ pipes; the fabrication of Center Stack support legs; the procurement/fabrication of a new ceramic break assembly; the in-house assembly of the casing components; and mounting of the PF1A and PF1B structure/coils to the casing.				
		t complete per the control account pla work will be completed)	an?	
Does the WBS dictionary accurately represent the work completed?				
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	S.Raftopoulos	Steve Raftopoulos Raftopoulos		
Responsible Line Manager (RLM)	L.Dudek	Dawley Ellas Digitally signed by Lawrence E. Dudek Date: 2015.04.14 08:21:54-04'00'		
Project Manager	R.Strykowsky	Ron Strykowsky Strykowsky		

NSTX Upgrade Project Project Closeout Acknowledgement CD-4					
Control Account: 9418-	****-2300 Ti	tle: Electron Cyclotron Heating (Jo	b 2300)		
WBS: 1.2.3	Co	ontrol Account Manager (CAM): T.	Stevenson		
Scope Description;	•				
This scope of the WBS element for the NSTX Upgrade covers the ECH and other antenna systems, and miscellaneous diagnostics and components attached to the vessel which will be affected by the increases in EM and thermal loading. Disruption loads on the ECH waveguide were evaluated for the Center Stack Upgrade Fields and field transients. Only disruption qualification calculations were performed.					
	Is all work scope for this control account complete per the control account plan?				
Does the WBS dictionary accurately represent the work completed?					
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	T. Stevenson	TStmsn	3/19/15 3/19/15		
Responsible Line Manager (RLM)	T.Stevenson	TStaffsn	3/19/15		
Project Manager	R.Strykowsky	A	3/19/15		

NSTX Upgrade Project					
Project Closeout Acknowledgement					
CD-4					
Control Account: 9418-	Control Account: 9418-****-2420 Title: 2 <sup>nd</sup> NBI Source Refurbishment (Job 2420)				
<b>WBS:</b> 1.2.4.2	C	ontrol Account Manager (CAM): M	.Cropper		
Widdle Activities of Activi					
Does the WBS dictionary accurately represent the work completed? X Yes □ No (Describe additions and/or exclusions below)					
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	M.Cropper	Mark B. Cropper Cropper Digitally signed by Mark B. Cropper Disc co-Mark B. Cropper Disc co			
Responsible Line Manager (RLM)	T.Stevenson	Timothy N. Stevenson	itally signed by Timothy N. Stevenson cn=Timothy N. Stevenson, o=PPPL, £NGR, email=tstevenson@pppl.gov, c=US e: 2015.07.23 16:02:02 -05'00'		
Project Manager	R.Strykowsky	Ron Strykowsky Die cn-Ron Strykowsky.o. waaren water strykowsky.o. Die ch-Ron Strykowsky.o. waaren water strykowsky.ou Die ch-Ron Strykowsky.ou waaren water strykowsky.ou waaren water strykowsky.ou Die ch-Ron Strykowsky.ou D			

NSTX Upgrade Project Project Closeout Acknowledgement CD-4					
Control Account: 9418-	.****-2425 Tit	le: NSTX Beamline 2 Relocation (	Job 2425)		
<b>WBS:</b> 1.2.4.4	Co	ntrol Account Manager (CAM): T.	Stevenson		
Scope Description; Also included in WBS element 1.2.4.4 are the efforts necessary to relocate a TFTR neutral beam line and ancillary equipment into the NSTX test cell. This includes High Voltage Enclosures (HVEs) and the complete beam box and components. Is all work scope for this control account complete per the control account plan? Yes INO (Describe when the work will be completed) Does the WBS dictionary accurately represent the work completed?					
I Yes ☐ No (Describe additions and/or exclusions below)					
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	T.Stevenson	7. Stmmen	3/19/15		
Responsible Line Manager (RLM)	T.Stevenson	T. Straffigur	3/19/15 3/19/15		
Project Manager	R.Strykowsky	AXI	3/19/15		

NSTX Upgrade Project Project Closeout Acknowledgement CD-4					
Control Account: 9418-	****-2430 Ti	tle: NSTX Beamline 2 Decontamin	ation (Job 2430)		
WBS:1.2.4.3		ontrol Account Manager (CAM): T.	Stevenson		
Scope Description; This WBS element included the disassembly and decontamination of a TFTR Neutral Beam beamline in preparation for beamline refurbishment and reuse as an NSTX upgrade. Is all work scope for this control account complete per the control account plan?					
	Does the WBS dictionary accurately represent the work completed?				
Acknowledgements Name Signature Date					
Acknowledgements	Traine				
Control Account Manager (CAM)	T.Stevenson	T. Stummen	3/19/15		
Responsible Line Manager (RLM)	T.Stevenson	T. Stuppen	3/19/15 3/19/15 3/19/15		
Project Manager	R.Strykowsky	DR	3/19/15		

NSTX Upgrade Project Project Closeout Acknowledgement CD-4						
Control Account: 9418-	.***-2440 Tit	le: NSTX Beamline 2 Refurbishme	ent & Relocation(Job 2440)			
WBS: 1.2.4.4	Co	ntrol Account Manager (CAM): T.	Stevenson			
Scope Description;						
This WBS element inclu	ded refurbishment	of a TFTR NBI and its relocation	to the NSTX test cell.			
for use on NSTX. This s	cope included repla	ities necessary to refurbish a TFT noting the ion dump and calorimete riring, and bellows (cal and spool).	r bellows and			
	Is all work scope for this control account complete per the control account plan?					
Does the WBS dictionary accurately represent the work completed? ☑ Yes □ No (Describe additions and/or exclusions below)						
Acknowledgements	Name	Signature	Date			
Control Account Manager (CAM)	T.Stevenson	T. Stennon	3/19/15			
Responsible Line Manager (RLM)	T.Stevenson	T. Strugson	3/19/15			
Project Manager	R.Strykowsky	MAC)	3/19/15			

NSTX Upgrade Project						
Project Closeout Acknowledgement						
CD-4						
Control Account: 9418-	****-2450	Title: NSTX Beamline 2 Services (J	ob 2450)			
<b>WBS:</b> 1.2.4.5		Control Account Manager (CAM): M	1.Cropper			
Scope Description;						
	This WBS element included the efforts to provide services to the new neutral beam beamline and ancillary equipment in NSTX test cell. These services include water, cryogenic systems, gas supplies,					
Andrew Andrew Andrew	Is all work scope for this control account complete per the control account plan? X Yes					
Does the WBS dictionary accurately represent the work completed? X Yes						
Acknowledgements	Name	Signature	Date			
Control Account Manager (CAM)	M.Cropper	Mark B. Cropper Cropper				
Responsible Line Manager (RLM)	T.Stevenson	Timothy N. Stevenson	gitally signed by Timothy N. Stevenson C cn=Timothy N. Stevenson, o=PPPL, z=ENGR, email=tstevenson@pppl.gov, c=US ate: 2015.07.23 16:03:52 -05'00'			
Project Manager	R.Strykowsky	Ron Strykowsky Bt cm:Run Strykowsky, o, uu=PPR, Date: 2015;07:27 12:50:44 - 0190	5			

NSTX Upgrade Project					
Project Closeout Acknowledgement					
CD-4					
Control Account: 9418	-***-2460	Title: NBI Armor (Job	2460)		
<b>WBS:</b> 1.2.4.6		<b>Control Account Manage</b>	er (CAM): K. Trese	mer	
Scope Description;					
This WBS element inclu beam armor including o		fabrication, and installa umentation work.	tion of upgraded a	nd relocated neutral	
Is all work scope for th	is control accoun	t complete per the contr	ol account plan?		
🖬 Yes 🛛 No (Des	scribe when the v	vork will be completed)			
Does the WBS dictiona	ry accurately rep	present the work comple	ted?		
Yes 🗆 No (Des	cribe additions a	nd/or exclusions below)			
Acknowledgements	Name	Signatur	·e	Date	
Control Account Manager (CAM)	K.Tresemer		gned by Kelsey Tresemer bley Tresemer, omPPPL, eering, seene@pppl.gov, c=US 5.84.21 12:14:28 -04:00*		
Responsible Line Manager (RLM)	T.Stevenson	Ctouronaan Ctourona	pied by Timothy N. Stevenson otthy N. Stevenson, oiPPPL, email-bitevenson@bppl.gov. 04.21 16.12.28-05'00'		
Project Manager	R.Strykowsky		gned by Ron Strykowsky on Strykowsky, e, email=rstrykow@pppI.gov, 5.08.05 13:41:01 -04'00'		

	NSTX Upgrade Project					
Project Closeout Acknowledgement						
	CD-4					
Control Account: 9418	-***-2470	Title: NBI Power System (Job 2470)				
<b>WBS:</b> 1.2.4.7		Control Account Manager (CAM): S.	Ramakrishnan			
Scope Description;	1	control Account Manager (CAM). 5.	Kanakrisinan			
from the TFTR NB4 A, TFTR NB4 HVEs were cables were installed wi installed from the Decel cables, were spliced in t TFTR Basement to the recovered from other T and installed.	Included in this WBS element is providing power for the NBI beamline 2. NB2 is planned is powered from the TFTR NB4 A, B, & C line ups. The electrical equipment in these line ups was reactivated. The TFTR NB4 HVEs were relocated to the NSTX Test Cell as part of WBS element 1.2.4.4. New triax cables were installed with terminations from the Modregs to the HVEs. New Decel coaxial cables were installed from the Decel supplies to the Sources. The Arc, Filament, Magnet, and the 208 feeds, to HVEs cables, were spliced in the TFTR Test Cell basement to new cabling designed and installed from the TFTR Basement to the NSTX Test Cell. The fiber cables also were spliced with additional lengths recovered from other TFTR line ups. The AC auxiliaries and Grounding for the NB2 were designed					
21-2012-2012 (group-eng) (201)		complete per the control account p	lan?			
Yes 🗆 No (De	scribe when the w	ork will be completed)				
Does the WBS dictionary accurately represent the work completed? ■ Yes □ No (Describe additions and/or exclusions below)						
Acknowledgements	Name	Signature	Date			
Control Account Manager (CAM)	S. Ramakrishnar	Digitally signed by S. Ramakrishnan	04/12/15			
Responsible Line Manager (RLM)	T.Stevenson	Timothy N. Stevenson Stevenson Chataly signed by Trinstry N. Sevenson Chi con Trinstry N. Sevenson Sevenson Stevenson Chi con Trinstry N. Sevenson Sevenson Chi con Trinstry N. Sevenson Sevenson Sevenson Chi con Trinstry N. Sevenson Sevenson Chi con Trinstry N. Sevenson Sevenson Chi con Trinstry N. Sevenson Sevenson Chi con Trinstry N. Sevenson Sevenson Sevenson Chi con Trinstry N. Sevenson Sevenson Chi con Sevenson Chi c				
Project Manager	R.Strykowsky	Ron Strykowsky Dit: content Strykowsky, 0. 00/PPPL, email*rstrykow@popl.gov, Date: 2015.08.05 13:43:41-00'07				

NSTX Upgrade Project						
	Project Closeout Acknowledgement					
	CD-4					
		I				
Control Account: 9418	-***-2475	Title: NBI Controls & Instrumentatio	n (Job 2475)			
WBS:1.2.4.7		Control Account Manager (CAM): M	. Cropper			
Scope Description;						
covers PLC, programm control cabling. The wo	Also included in WBS element 1.2.4.7 are the controls and instrumentation for the NB2. The work covers PLC, programming, control racks, new thermocouples, TC scanner, miscellaneous controls, and control cabling. The work also includes the gradient grid upgrade. System integration and testing will also be performed as part of this effort.					
	Is all work scope for this control account complete per the control account plan? Yes D No (Describe when the work will be completed)					
Does the WBS dictionary accurately represent the work completed?						
Acknowledgements	Name	Signature	Date			
Control Account Manager (CAM)	M.Cropper	Mark B. Drawn Present to Mark B Cropper, or Proceeding to a submitted B Cropper, or Proceeding to a submitted B Cropper and B Cr				
Responsible Line Manager (RLM)	T.Stevenson	Timothy N. Crigatily tageted by Timothy N. Stevenson Cri constructive N. Stevenson, control, Stevenson Date: 2015 06 12 09 21 30 - 05107				
Project Manager	R.Strykowsky	Ron Strykowsky Strykowsky				

NSTX Upgrade Project Project Closeout Acknowledgement CD-4						
Control Account: 9418	-***-2480 Ti	tle: NSTX NB2 Duct & VV Mods	(Job 2480)			
WBS: 1.2.4.8	Co	ontrol Account Manager (CAM): T.	Stevenson			
Scope Description; This WBS element included the design, and fabrication of all components connecting the Neutral Beam Box to NSTX, and the connecting ductwork and modifications to NSTX Vacuum Vessel to accommodate the second beamline.						
<sup>th</sup> Yes □ No (Des Does the WBS dictional	Is all work scope for this control account complete per the control account plan?					
I Yes □ No (Describe additions and/or exclusions below)						
Acknowledgements	Name	Signature	Date			
Control Account Manager (CAM)	T.Stevenson	T. Stringer	3/19/15			
Responsible Line Manager (RLM)	T.Stevenson	T. Strongen	3/19/15 3/19/15			
Project Manager	R.Strykowsky	AN A	3/19/15			

NSTX Upgrade Project Project Closeout Acknowledgement CD-4					
Control Account: 9418	-***-2485	Title: NSTX NB2 TVPS (Job 2485)			
WBS:1.2.4.0		Control Account Manager (CAM): W	. Blanchard		
Scope Description;					
modified. This WBS ele	ment included th w pump ducts off	n of the 2nd NBI on NSTX the Vacuu ne design, fabrication, and installatio F of the Neutral Beamline 2 duct, meetic relocation, magnetic.	n of a new vessel pumping		
This WBS element also equipment is covered un		trollers for all pumps. The relocation )	of racks and control		
		t complete per the control account p	lan?		
• Yes 🗆 No (Des	scribe when the v	vork will be completed)			
10	Does the WBS dictionary accurately represent the work completed? Yes Do (Describe additions and/or exclusions below)				
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	W.Blanchard	W. Blanchard DN: on-W. Blanchard, o-PPPL, ou-Engineering, Engineering, Blanchard, ou-PPPL, ou-Engineering, Date: 2015.03.24 (3):58:34 - 04'00'			
Responsible Line Manager (RLM)	T. Stevenson	Timothy N. Stevenson Distay signed by Trintly N. Sevenson or 2010 Data on Thintly N. Sevenson Office of the Control of the Control Data on Thintly N. Sevenson or 2010 Data on Thintly N. Sevenson Office of the Control Data office of the Control Data of the Control Data of the Control Data of the Control Data office of the Control Data of the Control Data of the Control Data of the Control Data of the Control Data of the Control Data of the Con			
Project Manager	R.Strykowsky	Ron Strykowsky Btrukewsky.o. Deter 2015.06.05 13.46.46-04007			

к.	NSTX Upgrade Project					
	Proje	ect Closeout Acknowledgement				
	CD-4					
Control Account: 9418	Control Account: 9418-****-2490 Title: NTC Equipment Removals/Relocations (Job 2490					
<b>WBS:</b> 1.2.4.9		Control Account Manager (CAM): E.	Perry			
Scope Description;						
second Neutral Beamline. 449, 488. Racks 456 and 4 of five sections of platform installed in the NTC. Rac are those from the midpla Bay J will be re-installed Spectrometer will be reloc	Racks to be remo 189 will be removed 1 at elevation 118' 1 ks #441-445 will be nes of Bay J and B -5" outboard of the rated to the new N 2 duct. SPRED and	nd diagnostics to clear space in the NST. ved and re-installed in a new location ar d and excess. This scope also includes th on the west side of the NTC to accommo e relocated to the Gallery east of the NTG Bay K as well as those on the present pun eir present position. IR windows and th B duct. Ion gages, filaments and the RG d LOWEUS will be relocated to Bay L. tween Bays K and L.	e #419, 431-435, 440-445, 447- e fabrication and installation date the racks being re- C. Diagnostics to be removed np duct. The diagnostics from e Transmission Grating A will be relocated to the new			
Is all work scope for thi	is control accoun	t complete per the control account p	lan?			
🗆 Yes 🔳 No (Des	scribe when the v	vork will be completed)				
SPRED and LOWEU	S re-installation	deleted from scope.				
Does the WBS dictional	ry accurately rep	present the work completed?				
🗆 Yes 🛛 🗏 No (Des	cribe additions a	nd/or exclusions below)				
SPRED and LOWEU	S re-installation	deleted from scope				
SFRED and LOWED	5 re-installation	deleted from scope.				
Acknowledgements	Name	Signature	Date			
Control Account Manager (CAM)	E.Perry	Erik D. Perry Digitally signed by Erik D. Perry DN: cn=Erik D. Perry email=eperry@popl.gov, c=US Date: 2015.05.06 10:13:12-04'00'				
Responsible Line Manager (RLM)	T. Stevenson	Timothy N. Stevenson Stevenson Digitaly signed by Trincity H. Stevenson Cit on Trincity H. Stevenson Stevenson Digitaly signed by Trincity H. Stevenson Cit on Trincity H. Stevenson Stevenson Digitaly signed by Trincity H. Stevenson Cit on Trincity H. Stevenson Digitaly signed by Trincity H. Stevenson Digitaly s				
Project Manager	R.Strykowsky	Ron Strykowsky Digitally signed by Ron Strykowsky ON: cm-Ron Strykowsky, 0. ourPPPL, en all restry towgpopil.gov, etge Date: 2015.07.22 10:17:13-04:00				

		NSTX Upgrade Project			
	Project Closeout Acknowledgement				
	CD-4				
Control Account: 9417	-****-3200	Title: Water System Coolant Modific	eations for CSU (Job 3200)		
WBS: 1.3.2		Control Account Manager (CAM): N.	Atnafu		
Scope Description; The Coolant System provide The systems include the: • TF/PF bus and coil • Center stack cooling • Ohmic heating cool These systems will provide c includes engineering design, component cooling manifold The new Center Stack on NS cooling services to the new C Is all work scope for th	<ul> <li>Scope Description;</li> <li>The Coolant System provides cooling water to remove heat generated from NSTX systems during experimental operations.</li> <li>The systems include the: <ul> <li>TF/PF bus and coil cooling water system;</li> <li>Center stack cooling water system; and the</li> <li>Ohmic heating cooling water system.</li> </ul> </li> <li>These systems will provide cooling water for normal operations and discharge cleaning of the vacuum vessel. This WBS includes engineering design, analysis, procurement activities, component fabrication and installation to the coil, bus and component cooling manifolds at the torus.</li> <li>The new Center Stack on NSTX required modifications to the existing coolant system. This WBS element provides water cooling services to the new Center Stack and ancillary equipment in the NSTX test cell.</li> </ul> Is all work scope for this control account complete per the control account plan?				
		nd/or exclusions below)			
	er toe additions a	as of exclusions below)			
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	N. Atnafu	Neway Atnafu			
Responsible Line Manager (RLM)	L.Dudek	Blaucher Filler Digitally signed by Lawrence E. Dudek Date: 2015.04.17 09:34:33 -04'00'			
Project Manager	R.Strykowsky	Ron Strykowsky Btrykowsky Btrykowsky			

NSTX Upgrade Project						
Project Closeout Acknowledgement						
	CD-4					
Control Account: 9417-	****-3300	Title: NSTX CSU Bakeout System M	Mods (Job 3300			
<b>WBS:</b> 1.3.3		Control Account Manager (CAM): S.	Ramakrishnan			
WBS:       1.3.3       Control Account Manager (CAM): S. Ramakrishnan         Scope Description;       This WBS element includes the purchase of a new power supply/supplies, to replace the existing one, to be used for electrical heating of the vessel. It is proposed to buy two 0-8V, 0-4000 amps supplies for the application. The supplies will then be connected in parallel to get 0-8000A. Suitable cable leads will be fabricated and necessary interlocks will be incorporated.         Is all work scope for this control account complete per the control account plan?         X Yes       No (Describe when the work will be completed)						
Does the WBS dictionary accurately represent the work completed? □ Yes □ No (Describe additions and/or exclusions below) The description can be amended as stated in the Scope						
Acknowledgements	Name	Signature	Date			
Control Account Manager (CAM)	S. Ramakrishna	Date 2015.07.24 11:09:49 -04'00'	07/24/15			
Responsible Line Manager (RLM)	L.Dudek	Naureal Wat a	igitally signed by Lawrence E. udek ate: 2015.07.28 16:07:05 -04'00'			
Project Manager	R.Strykowsky	Ron Strykowsky Strykowsky DN: cn=Ron Strykowsky, o, ou=PPPL email=nstrykowsky, option DN: cn=Ron Strykowsky, option DN: cn=Ron				

NSTX Upgrade Project						
Project Closeout Acknowledgement						
CD-4						
Control Account: 9417-	****-3400	Title: Gas delivery system modificat	ions (Job 3400)			
WBS: 1.3.4		Control Account Manager (CAM): W	.Blanchard			
Scope Description;						
This WBS included engineering design, analysis, procurement activities, component fabrication, installation and test of up to four center stack fueling lines and modifications of the gas delivery assemblies. The relocation of racks, control equipment and external delivery system is covered under WBS 1.2.4.9.						
	Is all work scope for this control account complete per the control account plan? ☑ Yes   □ No (Describe when the work will be completed)					
1993		resent the work completed? nd/or exclusions below)				
Acknowledgements	Name	Signature	Date			
Control Account Manager (CAM)	W.Blanchard	W. Blanchard				
Responsible Line Manager (RLM)	LDudek	Naures Ellat D	gitally signed by Lawrence E. udek ate: 2015.07.28 16:05:50 -04'00'			
Project Manager	R.Strykowsky	Ron Strykowsky	vsky, o, pl.gov, c=US			

		NSTX Upgrade Project			
	Project Closeout Acknowledgement				
CD-4					
Control Account: 9417	.****_4100	Title: Stack Upgrade Diagnostics (	Job 4100)		
WBS: 1.4.1 Scope Description;		Control Account Manager (CAM):	K. Kalta		
The Plasma Diagnostics and guide its operation are; Magnetic measured diagnostics, Visible and measurement diagnosti The NSTX Center Stack element included the de	for optimized per ment diagnostics, total radiation di cs, Divertor diagn k Upgrade requir sign and fabricat	tion on discharge parameters to c formance. The diagnostic subsys Current density profile diagnostic agnostics, Ultra violet and x-ray of costics, and Plasma Edge and vacu ed new magnetic diagnostics that ion of Center Stack magnetic diag illation of these diagnostics is inclu-	tems included in this WBS cs, Laser and microwave liagnostics, Particle uum diagnostics. were installed. This WBS mostics which replaced units		
	is control account	complete per the control account	nlan?		
		ork will be completed)	piul.		
March and the second se		resent the work completed? nd/or exclusions below)			
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	R.Kaita	Robert Dubaivruwdby Roe e 1938 artiger 1000 ar 11 anna Viele er 11 anna Vi			
Responsible Line Manager (RLM)	L Dudek	Baulus Filler Digitally signed by Lawrence E. Dudek Date: 2015.04.02 10:19:29 -04'00'			
Project Manager	R.Strykowsky	Ron Strykowsky Dt cn = Ro Stylow dy, 0. cur PPPL emailerstylew (@ppl.go. cur 2015 0.402 10.22.24-0400'	í.		

NSTX Upgrade Project					
	Project Closeout Acknowledgement				
CD-4					
Control Account: 9417	-***-4500	Title: MPTS VV Modification Job 45	500		
<b>WBS:</b> 1.4.1		Control Account Manager (CAM): G.	Labik		
Scope Description;					
which required a new la the nozzle diameter of t boundary for the extens and a new penetration f	The increased diameter of the Center Stack Upgrade required changes to the MPTS laser beam path, which required a new laser input vessel penetration, and plugging of the existing penetration, increasing the nozzle diameter of the L port to accommodate an external laser dump, furnishing a vacuum boundary for the extension tube. Modifications were made are to anticipate a third laser in the future and a new penetration for a FIDA diagnostic above and slightly offset from Bay L. The laser input location required a special design of the PF coil support column between Bays F and G.				
Is all work scope for th	is control account	complete per the control account pl	an?		
· · · · · · · · · · · · · · · · · · ·		ork will be completed)			
Does the WBS dictiona	ry accurately repi	esent the work completed?			
🗆 Yes 🛛 🔳 No (Des	cribe additions ar	ud/or exclusions below)			
The work scope expanded to	include installing addi	tional diagnostic vacuum interfaces :			
1. Two ports for IR cameras t 2. Background CHERS and F					
3. High K Scattering. 4. Fusion Products Probe.					
5. FIRe TIP or other Tangenti 6. 6 Wire vacuum feedthroug		e the vacuum vessel.			
7.Rerouted the RWM coils fo					
8. Funded the impact of multi physics loading of vacuum vessel to design the Bay L upgrade using a combination of Ansys and Maxwell software. The combined software was used to design other vessel changes and additions .					
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	G.Labik	George Labik Minimoeorge Labik Minimoeorge Labik Minimoeorge Labik Minimoeorge Labik Date: 2015/03:18:08:23:44-0400'			
Responsible Line Manager (RLM)	L .Dudek	Olanker TWark Date: 2015.04.16 09:30:11 -04.00'			
Project Manager	R.Strykowsky	Ron Strykowsky Digitally signed by Ron Strykowsky ON confern Strykowsky our PPPL, email-rostrykow@pppl.gov, eur PPPL, email-rostrykow@pppl.gov, Date: 2015.04.16 09.43.53 -0400*			

		NSTX Upgrade Project	
	Proje	ct Closeout Acknowledgement	
		CD-4	
Control Account: 9417	-***-5000	Title: NSTX Center Stack Upgrade I	Power Systems (Job 5000)
WBS: 1.5.1		Control Account Manager (CAM): S.	Kamakrishnan
Scope Description; AC Power Systems: The scop	pe of the AC Power S	ystems was to provide the supply and distri	bution of all AC power to NSTX.
This included all the experim			
AC/DC Converters: The sco since the shutdown of TFTR		verters was to reactivate existing AC/DC Co	onverters that have not been used
DC Systems: The scope of th systems. This included powe Power Cable Termination St	er cabling changes, D	AC input power and deliver controlled DC o C Reactor changes, associated raceway char le the NSTX Test Cell.	utput power to the NSTX coil oges, and changes required in the
	elements, design revie	S element covers general power systems act w support and procedure preparations as w	
Is all work scope for th	is control account	t complete per the control account p	lan?
🖬 Yes 🛛 No (De	scribe when the w	vork will be completed)	
Does the WBS dictiona	ry accurately rep	resent the work completed?	
		nd/or exclusions below)	
Acknowledgements	Name	Signature	Date
Control Account Manager (CAM)	S. Ramakrishna	n S. Digitally signed by 3. Remathishman DN: criv6. Remainstrating, orPPPL. emathratiggorger, criv5 marketsishnan Direction (2016) 42 (2016)	04/10/15
Responsible Line Manager (RLM)	L.Dudek	Digitally signed by Lawrence E. Dudek Date: 2015.04.22 13:34:11-04'00'	
Project Manager	R.Strykowsky	Ron Strykowsky Dit: confilen Bitykowsky, e. weiter Dit: 2015.07.22 10:12:01-04:00 Dit: 2015.07.22 10:12:01-04:00	

	Proje	NSTX Upgrade Project ect Closeout Acknowledgement CD-4			
Control Account: 9417	7-***-5200	Title: NSTX Digital Coil Protection	System (Job 5200)		
<b>WBS:</b> 1.5.2					
Scope Description;					
components for all mag	net circuits. This PC Link, Firing C	System WBS element is to control a includes the design of hardwired in Generator, and Fault Detector chang es.	terlock system, kirk-keys,		
The scope of this job want was nSTXU.	as to design, insta	ll, and test a new digital coil protect	ion system (DCPS) on		
Is all work scope for th	is control accoun	t complete per the control account p	lan?		
		vork will be completed)			
		present the work completed? nd/or exclusions below)			
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	T.Stevenson	T. Stmmsn	3/19/15 3/19/15		
Responsible Line Manager (RLM)	T.Stevenson	T. Stayfon	3/19/15		
Project Manager	R.Strykowsky	M	3/19/15		

NSTX Upgrade Project				
Project Closeout Acknowledgement				
		CD-4		
Control Account: 9417	-****-5501	Title: Coil Bus Runs (Jo	b 5501)	
WBS: 1.5.3		Control Account Manage	er (CAM): N. Atnafu	
Scope Description;				
		nd fabrication of the coi ocated in the NSTX test	l bus runs/supports between the l cell.	NSTX
Is all work scope for th	is control accoun	t complete per the contr	ol account plan?	
🖬 Yes 🛛 No (De	scribe when the v	vork will be completed)		
Does the WBS dictions	m accurately ren	resent the work complet	iad 9	
19-30, 12 <sup>-1</sup> 10-1-97 <sup>-1</sup> 1		nd/or exclusions below)	ieu :	
	cribe additions a	nd/or exclusions below)		
Acknowledgements	Name	Signatur	e Date	
Control Account Manager (CAM)	N.Atnafu	Atpafu Plasma Ph	gned by Neway Atnatu wa y Atnatu, se Princeton yisifa Lab, cue P PPL, antro@ppol.gov.ceUS i.04.15.09.04:44-04000*	
Responsible Line Manager (RLM)	L.Dudek	Baules Fillah Date: 20	signed by ce E. Dudek D15:04.17 1 -04100'	
Project Manager	R.Strykowsky	RUII DN: on= Ro ou=PPPL,	gned by Ron Strykowsky n Strykowsky, o, email≈rstrykow@pppl.gov, i.04.21.09.04:54-0400'	

NSTX Upgrade Project						
Project Closeout Acknowledgement						
CD-4						
Control Account: 9417-	.****-6100 Ti	tle: Central I&C and Data Acquisi	tion (Job 6100)			
<b>WBS:</b> 1.6	Co	ontrol Account Manager (CAM): P.	Sichta			
Scope Description;						
than two seconds. For d upgrade, and, in some c accommodate additiona and analysis pool comp functions. Some test cel	This upgrade will be capable of producing plasmas on the order of 6.5 seconds; to-date they are less than two seconds. For dozens of CAMAC and PC-based data acquisition systems this will require an upgrade, and, in some cases, replacement. The real-time plasma control system was upgraded to accommodate additional input/output signals, control loops, and a longer control period. The networks and analysis pool computers were upgraded to achieve reasonable performance for time-sensitive functions. Some test cell racks were relocated; there was a modest effort required to route the control, timing, and communication cabling and qualify the systems.					
	Is all work scope for this control account complete per the control account plan? ★ Yes   □ No (Describe when the work will be completed)					
Does the WBS dictionary accurately represent the work completed? ★ Yes   □ No (Describe additions and/or exclusions below)						
Acknowledgements	Name	Signature	Date			
Control Account Manager (CAM)	P.Sichta	Paul Sichta Carbon State Carbon Sichta Sichta Carbon Sichta Carbon Sichta Carbon Sichta Carbon				
Responsible Line Manager (RLM)	L. Dudek	0- 0 5/1/ 1/1	igitally signed by Lawrence E. udek ate: 2015.07.28 07:33:27 -04'00'			
Project Manager	R.Strykowsky	Ron Digitally signed by Ron Strykowsky DE cn=Ren Strykowsky, o, ou=PPL, Strykowsky DE cn=Ren Strykowsky, o, ou=PPL, Date: 2015.07.28 07.46c18-0.4000				

NSTX Upgrade Project Project Closeout Acknowledgement CD-4				
Control Account: 9417-	****-7100 ]	Fitle: Project Management and Integ	gration (Job 7100)	
WBS:1.7.1.1	(	Control Account Manager (CAM): R	.Strykowsky	
Project Controls suppo NSTX Upgrade. Also in	rt to manage, mon cluded in this WB Arrangement Dr	gement; a Project Manager, Deput itor, integrate, control, and report S element is System Engineering su awings for the NSTX Test Cell as v	on the progress on the upport and support for	
2. Delivery of the f	f CD4 closeout rev inal project closeou	iew recommendations at report nt verifications. Expected finish Sept	2015	
		resent the work completed? l/or exclusions below)		
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	R.Strykowsky			
Responsible Line Manager (RLM)	Mike Williams			
Project Manager	M. Williams			

NSTX Upgrade Project Project Closeout Acknowledgement CD-4				
		Ι		
Control Account: 9417-	·****-7200	Title: NSTX CSU Project Manageme	ent (Job 7200)	
<b>WBS:</b> 1.7.1.2		Control Account Manager (CAM): L	.Dudek	
Scope Description; Level of Effort job to cover the oversight of Center Stack Upgrade work which includes a Manager, Project Engineering support and support and to cover Center Stack engineer's time to prepare for and participate in project cost and schedule reviews.				
<ul> <li>Is all work scope for this control account complete per the control account plan?</li> <li>□ Yes ☑ No (Describe when the work will be completed)</li> <li>Scope will be concluded upon;</li> <li>4. Reconciliation of CD4 closeout review recommendations</li> <li>5. Delivery of the preliminary project closeout report</li> </ul>				
Does the WBS dictionary accurately represent the work completed?				
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	L.Dudek			
Responsible Line Manager (RLM)	R.Strykowsky			
Project Manager	R.Strykowsky			

NSTX Upgrade Project Project Closeout Acknowledgement CD-4				
Control Account: 9418-***-7300 Title: NBI Project Support & Integration (Job 7300)				
<b>WBS:</b> 1.7.1.3		Control Account Manager (CAM): T.	Stevenson	
	upport and supp	t of the 2nd Neutral Beam Upgrade oort and to cover Neutral Beam engi ule reviews.		
Scope will be concluded 1. Reconciliation of 2. Delivery of the pr Does the WBS dictionar	upon; CD4 closeout rev reliminary project	riew recommendations closeout report. resent the work completed? nd/or exclusions below)		
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	T.Stevenson	T. Stime	3/19/15	
Responsible Line Manager (RLM)	R.Strykowsky	ATA	3/19/15 3/19/15 3/19/15	
Project Manager	R.Strykowsky		3/19/15	

NSTX Upgrade Project Project Closeout Acknowledgement CD-4					
Control Account: 9418	Control Account: 9418-***-7400 Title: Health Physics Technical Support (Job 7400)				
<b>WBS:</b> 1.7.1.4	Co	ntrol Account Manager (CAM): T.	Stevenson		
Scope Description;         This WBS element includes the effort necessary for continuous health physics (HP) support for the Neutral beamline decontamination, refurbishment, and relocation to the NTC as well as the HP support for equipment removal and relocations being accomplished under WBS 1.2.4.         Is all work scope for this control account complete per the control account plan?         If yes       No (Describe when the work will be completed)         Does the WBS dictionary accurately represent the work completed?         If yes       No (Describe additions and/or exclusions below)					
Acknowledgements	Name	Signature	Date		
Control Account Manager (CAM)	T.Stevenson	T. Stannen	3/19/15		
Responsible Line Manager (RLM)	R.Strykowsky	T. Stronger	3/19/15		
Project Manager	R.Strykowsky	BA	3/19/15		

NSTX Upgrade Project				
		ct Closeout Acknowledgement		
		CD-4		
Control Account: 9417-	****- <b>7710</b>	Title: NSTX Upgrade Direct Allocat	ions (Job 7710)	
<b>WBS:</b> 1.7.1.5		Control Account Manager (CAM): R	.Strykowsky	
Scope Description;				
Scientific Computing an their funding levels. Als necessary to support the bioassay samples, and t	nd Environmenta to included in this e collection of rad he collection of ar	at includes the costs to cover Labora I Services that are allocated to all La WBS element are the home office H liological analyses of various environ nalyses of data on the gamma radiat I Laboratory projects based on their	aboratory projects based on Health Physics efforts nmental samples and ion spectra of radioactive	
☑ Yes □No (Desc	cribe when the wo	<b>complete per the control account p</b> <b>ork will be completed</b> ) usted cost not available until end of fis		
Does the WBS dictionary accurately represent the work completed? ☑ Yes □ No (Describe additions and/or exclusions below)				
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	R.Strykowsky			
Responsible Line Manager (RLM)	R.Strykowsky			
Project Manager	M. Williams			

NSTX Upgrade Project				
Project Closeout Acknowledgement				
CD-4				
Control Account: 9417-	****-7900	Title: Integrated Systems Test (Job 79	00)	
<b>WBS:</b> 1.7.3		Control Account Manager (CAM): C.C	Gentile	
Scope Description;         The WBS element includes Convening the NSTX Activity Certification Committee (ACC) for comprehensive review the upgrades. Prepare and make presentation to the PPPL ES&H Executive Safety Board for issuance of appropriate Safety Certificate parameters for operation of NSTX with new enhanced operating capabilities; preparation of documentation (procedures) for safely integrating the upgrades for operations within NSTX safe operating parameters; working with NSTX Operations Group for the successful integration of the upgrades.         Is all work scope for this control account complete per the control account plan?         ☑       Yes         □       No (Describe when the work will be completed)         Does the WBS dictionary accurately represent the work completed?         ☑       Yes         □       No (Describe additions and/or exclusions below)				
Acknowledgements Name Signature Date				
		Charlos A Digitally signed by Charles A Centile		
Control Account Manager (CAM)	C.Gentile	Gentile Discontinue A Genetia con da de la contra de la c		
Responsible Line Manager (RLM)	A.vonHalle	Alfred von Halle		
Project Manager	R.Strykowsky	Ron Strykowsky Dit: cn=Ron Strykowsky, o, ou=PPPL Date: 2015.08.12 08:14:07-04/00'		

NSTX Upgrade Project				
Project Closeout Acknowledgement				
CD-4				
Control Account: 9417	-***-8200	Title: Installation of the Coil Support	t System (Job 8200 TASKS)	
WBS: 1.8.2		Control Account Manager (CAM): E.	Perry	
Scope Description;				
Torus Assembly and construction. Includes the assembly and installation of the NSTX torus, coils systems and all associated supports including construction management. This WBS element includes removal of equipment for clearance and accessibility, moving existing coils, modifying existing supports mounted on the vacuum vessel and installing a new external coil support structure.				
		t complete per the control account p vork will be completed)	lan?	
Does the WBS dictionary accurately represent the work completed?  Yes Does ribe additions and/or exclusions below)				
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	E.Perry	Erik D. Perry Digitally signed by Erik D. Perry DN: cn=Erik D. Perry, o, ou, email-seperry@popt.gov, c+US Date: 2015.05.06 10:20:38-04:00		
Responsible Line Manager (RLM)	R.Strykowsky	Ron Strykowsky Dit contan Strykowsky Dit contan Strykowsky cutoff Date: 2015.07.22 10.07.31 -04007		
Project Manager	R.Strykowsky	Ron Strykowsky Digitally signed by Ren Strykowsky Dit Conflicts Strykowsky, 0. OutPOPL, emailerstrykow@popl.gov. cet.g. Date: 2015.07.22 10.07.50-04/007		

NSTX Upgrade Project				
Project Closeout Acknowledgement CD-4				
CD-4				
Control Account: 9417	-***-8210	Title: Installation of the Coil Support	System (Job 8210 LOE)	
<b>WBS:</b> 1.8.2		Control Account Manager (CAM): E.	Perry	
Scope Description;				
Field supervision and oversight for Torus Assembly and construction. Includes the assembly and installation of the NSTX torus, coils systems and all associated supports including construction management. This WBS element includes removal of equipment for clearance and accessibility, moving existing coils, modifying existing supports mounted on the vacuum vessel and installing a new external coil support structure.				
Is all work scope for this control account complete per the control account plan? ■ Yes   □ No (Describe when the work will be completed)				
		resent the work completed?		
Yes 🗆 No (Des	cribe additions a	nd/or exclusions below)		
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	E.Perry	Erik D. Perry DN: conErik D. Perry, o, ou, email-reperry goppi gov, cnUS Date: 2015.05.06 10.21:10-04'00'		
Responsible Line Manager (RLM)	R.Strykowsky	Ron Strykowsky Discrete Strykowsky Discrete Strykowsky		
Project Manager	R.Strykowsky	Ron Strykowsky Di crifton Strykowsky, 0. ouveppL, emailwstrykow@popl.gov. Date: 2015.07.22 10.07.37 -04007		

NSTX Upgrade Project Project Closeout Acknowledgement CD-4				
Control Account: 9417	-***-8250	Title: CS Removal&Re-Install/Pump	down/Bakeout (Job 8250)	
<b>WBS:</b> 1.8.2		Control Account Manager (CAM): E.	Perry	
Scope Description;				
Included in this WBS element is the removal of the existing Center Stack and installation of the NSTX Upgraded Center Stack, followed by closing up the vacuum vessel, pumping down, leak checking, bakeout and machine area scrubs to be ready for Integrated System Testing.				
Is all work scope for th	is control accoun	t complete per the control account p	lan?	
		vork will be completed)		
Does the WBS dictiona	ry accurately rep	resent the work completed?		
Yes D No (Describe additions and/or exclusions below)				
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	E.Perry	Erik D. Perry Digitally signed by Erik D. Perry DN: cn=Erik D. Perry, o, ou, email=eperry@popl.gov, csUS Date: 2015.05.06 10.21:45-04:00'		
Responsible Line Manager (RLM)	R.Strykowsky	Ron Strykowsky Digitally signed by Ron Strykowsky DN: cn-Ron Strykowsky, 0. gudPPPL, emailwestrykow@popl.gov. etu8: Date: 2015.07.22 10.05.31 -04107		
Project Manager	R.Strykowsky	Ron Strykowsky Digitally signed by Ren Strykowsky our PPPL emailwashy & euge Discoverson Strykowsky		

NSTX Upgrade Project				
Project Closeout Acknowledgement				
CD-4				
Control Account: 9417-	****-8251	Title: CS OH fault repairs (Job 825	1)	
<b>WBS:</b> 1.8.2		Control Account Manager (CAM): H	C.Perry	
Scope Description;				
Included in this WBS element are the cost associated with the NSTXU arc fault repairs that are necessary to support CD-4.				
Is all work scope for this control account complete per the control account plan? ■ Yes   □ No (Describe when the work will be completed)				
Does the WBS dictionary accurately represent the work completed? ■ Yes   □ No (Describe additions and/or exclusions below)				
Acknowledgements	Name	Signature	Date	
Control Account Manager (CAM)	E.Perry	Erik D. Perry Digitally signed by Erik D. Perry Dit on-Erik D.		
Responsible Line Manager (RLM)	R.Strykowsky	Ron Digitally signed b Strykowsky DN: cn=Ron Strykowsky; e, eu		
Project Manager	R.Strykowsky	Strykows strykowsky, e, eu email=rstrykow@ email=rstrykow@ ov, c=US Date: 2015.08.10 15:13:48-04'00'		